

# JCM 168 Fabricated Lug Lightweight Stainless Steel Clamps

The JCM 168 Fabricated Lug All Stainless Steel Clamp offers an economical solution for applications on sewer systems. Suitable for joining plain end pipe in slip lining applications. Recommended for gravity flow, low pressure sewer applications. For pressure applications, see JCM 161 Fabricated Lug Stainless Steel Clamp.



Image reflects 7" width

Nom. Pipe Size	Clamp O.D. Range	168 Stainless Steel Universal Clamp Clamp Number	Clamp Width - Approximate Weight					
			7"	12"	15"	18"	24"	30"
			Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#
4	4.00 - 4.40 4.45 - 4.75 4.74 - 5.14	0420 0450 0480	<b>\$123.10</b>	<b>190.50</b>	<b>216.60</b>	<b>314.60</b>	<b>386.20</b>	<b>432.80</b>
			7#	10#	12#	17#	20#	24#
6	6.00 - 6.40 6.56 - 6.96 6.85 - 7.25	0630 0663 0690	<b>145.70</b>	<b>232.90</b>	<b>259.30</b>	<b>401.40</b>	<b>467.10</b>	<b>517.90</b>
			9#	13#	17#	20#	26#	34#
8	8.20 - 8.60 8.54 - 8.94 8.99 - 9.39	0840 0863 0905	<b>168.90</b>	<b>268.80</b>	<b>315.50</b>	<b>449.70</b>	<b>530.80</b>	<b>631.70</b>
			11#	16#	21#	25#	32#	44#
10	10.30 - 10.70 10.60 - 11.00 11.04 - 11.44	1050 1075 1110	<b>216.10</b>	<b>337.70</b>	<b>388.90</b>	<b>486.60</b>	<b>692.70</b>	<b>775.20</b>
			15#	18#	24#	30#	36#	50#
12	12.30 - 12.70 12.60 - 13.02 13.10 - 13.50	1250 1275 1320	<b>251.40</b>	<b>404.60</b>	<b>481.50</b>	<b>656.20</b>	<b>707.00</b>	<b>959.90</b>
			17#	20#	27#	34#	40#	56#
<b>Number of Bolts</b>			<b>2</b>	<b>3</b>	<b>4</b>	<b>4</b>	<b>6</b>	<b>8</b>

**Conductive Buttons for electrical thawing available upon request for all models.**



**HOW TO ORDER**

- Determine O.D. of pipe.
  - Select proper clamp O.D. range and band width.
  - Determine Model Number.
  - Specify clamp number.  
Example: To fit Cast Iron pipe, 6.90 O.D. with 6" width, order: 168-0690-6
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- Clamp width should be equal to or greater than the pipe diameter for higher working pressures. Contact JCM Industries for recommendations.
  - Not recommended for use for joining plain end pressure pipe.
  - Other ranges and widths available upon request.
  - Clamps do not prevent lateral movement of pipe. Applications in which the pipe may move out of the clamp, proper anchorage of the pipe must be provided.

Available in double band, JCM Model 169. Price On Application, Contact JCM Inside Sales Team.

