

JCM 111 Full-Repair Clamps

JCM 111 Full-Repair clamps are a fast economical means of permanently repairing steel pipe with extensive corrosion, splits, punctures or pin holes. These clamps have a heavy, full circumferential Buna-N gasket with a hardened recessed armor. This provides extra sealing capability for heavily damaged pipe and pipe with reduced diameter due to corrosion.



JCM 111 FULL-REPAIR CLAMPS Steel Pipe Sizes - IPS

Copper Tubes Sizes - CTS

NOMINAL PIPE SIZE	PIPE O. D. (IN.)	TYPE OF PIPE	WIDTH (IN.)	CLAMP NUMBER	PRICE EACH E-GALV. BOLT	PRICE EACH STAINLESS BOLT Add (SS)	PRICE EACH ALL STAINLESS Add (AS)	WT. EA. (LBS.)	CTN. QTY.
1/2"	0.84	IPS	3	111-0084-3	\$ 28.20	\$ 35.20	\$ 74.00	.7	20
			6	111-0084-6	56.10	70.20	129.80	1.4	10
3/4"	1.05	IPS	3	111-0105-3	28.40	35.20	75.20	.7	16
			6	111-0105-6	56.50	70.80	130.90	1.4	8
	0.88	CTS	3	111-0088-3	28.40	34.00	74.00	.7	16
			6	111-0088-6	56.50	70.80	129.80	1.4	8
1"	1.32	IPS	3	111-0132-3	30.10	37.10	76.90	.8	16
			6	111-0132-6	59.80	74.20	140.30	1.5	8
	1.13	CTS	3	111-0113-3	30.10	37.10	76.90	.8	16
			6	111-0113-6	59.80	74.20	140.30	1.5	8
1-1/4"	1.66	IPS	3	111-0166-3	31.10	38.40	85.00	.9	12
			6	111-0166-6	61.50	76.10	141.20	1.8	6
1-1/2"	1.63	CTS	3	111-0166-3	31.10	38.40	85.00	.9	12
			6	111-0166-6	61.50	76.10	141.20	1.8	6
	1.90	IPS	3	111-0190-3	31.40	38.80	85.00	1.3	12
			6	111-0190-6	61.90	76.50	141.20	2.6	6
2"	2.38	IPS	3	111-0238-3	34.50	41.60	89.10	1.3	8
			6	111-0238-6	64.00	78.50	150.50	2.7	4

How to Order

1. Determine clamp size, material options and width required.
2. Order by clamp number.

For **Stainless Steel Bolt(s)** add **(SS)** to clamp number.

For **ALL Stainless Steel Clamp** add **(AS)** to clamp number.

Example: All Stainless Steel Clamp for 2" IPS PVC with 2.38 O.D. 3" with, order 111-0238-3AS

An additional 5% charge will be applied to 111 Full-Repair Clamp orders for quantities less than carton quantities listed.

Material Specifications JCM 110 PATCH CLAMPS and JCM 111 FULL-REPAIR CLAMPS

JCM 110 PATCH CLAMP

Lug: Ductile Iron ASTM A-536. Optional CF8
Stainless Steel, equal to 304.

Gasket: Rubber gasket suitable for gas.

Band: Stainless Steel 18-8 Type 304

Hardware: Electro-galvanized Steel.
Stainless Steel available.

JCM 111 FULL-REPAIR CLAMP

Lug: Ductile Iron ASTM A-536. Optional CF8
Stainless Steel, equal to 304.

Gasket: Buna-N

Band: Stainless Steel 18-8 Type 304

Hardware: Electro-galvanized Steel.
Stainless Steel available.

